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Service Information

Your New Radio Remote

Thank you for your purchase of Magnetek's MBT/PGT Radio Remote Equipment Control. Magnetek has set a whole new standard in radio-remote performance, dependability, and value with this unique line of handheld transmitters.

If your product ever needs modification or service, please contact one of our representatives at the following locations:

U.S. Service Information

For questions regarding service or technical information contact:
1-866-MAG-SERV
(1-866-624-7378)

International Service
262-783-3500

World Headquarters:

Magnetek, Material Handling
N49 W13650 Campbell Drive
Menomonee Falls, WI 53051

Telephone: 800-288-8178
Website: www.magnetek.com
E-mail: mhcustomerservice@magnetek.com

Fax Numbers:
Main: 800-298-3503
Sales: 262-783-3510
Service: 262-783-3508

Canada Service Information:
161 Orenda Road
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416-424-7617 (24/7 Service pager)

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1 Introduction

Thank you for your purchase of Magnetek’s MBT/PGT Radio Remote Equipment Control. These instructions are to be used as a reference for personnel operating the Radio Remote Equipment Control and the equipment that this Radio Remote Equipment Control is attached to.

The user of these instructions should have basic knowledge in the handling of electronic equipment.

1.1 Product Manual Safety Information

Magnetek, Inc. (Magnetek) offers a broad range of radio remote control products, control products and adjustable frequency drives, and industrial braking systems for overhead material handling applications. This manual has been prepared by Magnetek to provide information and recommendations for the installation, use, operation and service of Magnetek’s material handling products and systems (Magnetek Products). Anyone who uses, operates, maintains, services, installs or owns Magnetek Products should know, understand and follow the instructions and safety recommendations in this manual for Magnetek Products.

The recommendations in this manual do not take precedence over any of the following requirements relating to cranes, hoists and lifting devices:

- Instructions, manuals, and safety warnings of the manufacturers of the equipment where the radio system is used,
- Plant safety rules and procedures of the employers and the owners of facilities where the Magnetek Products are being used,
- Regulations issued by the Occupational Health and Safety Administration (OSHA),
- Applicable local, state or federal codes, ordinances, standards and requirements, or
- Safety standards and practices for the specific industry.

This manual does not include or address the specific instructions and safety warnings of these manufacturers or any of the other requirements listed above. It is the responsibility of the owners, users and operators of the Magnetek Products to know, understand and follow all of these requirements. It is the responsibility of the owner of the Magnetek Products to make its employees aware of all of the above listed requirements and to make certain that all operators are properly trained. No one should use Magnetek Products prior to becoming familiar with and being trained in these requirements.

WARRANTY INFORMATION

FOR INFORMATION ON MAGNETEK’S PRODUCT WARRANTIES BY PRODUCT TYPE, PLEASE VISIT WWW.MAGNETEKMOBILEHYDRAULIC.COM.
1.2 Warnings and Cautions

Throughout this document WARNING and CAUTION statements have been deliberately placed to highlight items critical to the protection of personnel and equipment.

**WARNING**

WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

**CAUTION**

CAUTION indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury. It may also be used to alert against unsafe practices.

**NOTE:** A NOTE statement is used to notify people of installation, operation, programming, or maintenance information that is important, but not hazard-related.

WARNINGS and CAUTIONS SHOULD NEVER BE DISREGARDED.

The safety rules in this section are not intended to replace any rules or regulations of any applicable local, state, or federal governing organizations. Always follow your local lockout and tagout procedure when maintaining any radio equipment. The following information is intended to be used in conjunction with other rules or regulations already in existence. It is important to read all of the safety information contained in this section before installing or operating the Radio Control System.
2 Critical Installation Considerations

![WARNING]

Prior to installation and operation of this equipment, read and develop an understanding of the contents of this manual and the operation manual of the equipment or device to which this equipment will be interfaced. Failure to follow this warning could result in serious injury or death and damage to equipment.

Follow your local lockout tagout procedure before maintaining any remote controlled equipment. Always remove all electrical power from the equipment before attempting any installation procedures. De-energize and tagout all sources of electrical power before touch-testing any equipment. Failure to follow this warning could result in serious injury or death and damage to equipment.

After installation be sure to verify that the transmitter is not interfering with other equipment in the area. Also verify that other equipment is not interfering with the transmitter and its associated equipment. Failure to follow these warnings could result in serious injury or death and damage to equipment.

2.1 General

Radio controlled material handling equipment operates in several directions. Cranes, hoists, lifting devices and other material handling equipment can be large, and can operate at high speeds. The equipment is often operated in areas where people are working in close proximity to the material handling equipment. The operator must exercise extreme caution at all times. Workers must constantly be alert to avoid accidents. The following recommendations have been included to indicate how careful and thoughtful actions may prevent injuries, prevent damage to equipment, or even save a life.

2.2 Persons Authorized to Operate Radio Controlled Equipment

Only properly trained persons designated by management should be permitted to operate radio controlled equipment.

Radio controlled cranes, hoists, lifting devices and other material handling equipment should not be operated by any person who cannot read or understand signs, notices, and operating instructions that pertain to the equipment.

Radio controlled equipment should not be operated by any person with insufficient eyesight or hearing or by any person who may be suffering from a disorder or illness that may cause them to lose control of the equipment, is taking any medication that may cause loss of equipment control, or is under the influence of alcohol or drugs.

2.3 Safety Information and Recommended Training for Radio Controlled Equipment Operators

Anyone being trained to operate radio controlled equipment should possess as a minimum the following knowledge and skills before using the radio controlled equipment.
The operator should:

- have knowledge of hazards pertaining to equipment operation
- have knowledge of safety rules for radio controlled equipment
- have the ability to judge distance of moving objects
- know how to properly test prior to operation
- be trained in the safe operation of the radio transmitter as it pertains to the equipment being operated
- have knowledge of the use of equipment warning lights and alarms
- have knowledge of the proper storage space for a radio control transmitter when not in use
- be trained in transferring a radio control transmitter to another person
- be trained how and when to report unsafe or unusual operating conditions
- test the transmitter emergency stop and all warning devices prior to operation; testing should be done on each shift, without a load
- be thoroughly trained and knowledgeable in proper and safe operation of the equipment that utilizes the radio control
- know how to keep the operator and other people clear of hazardous areas
- know and follow the local lockout and tagout procedures when servicing radio controlled equipment
- know and follow all applicable operating and maintenance manuals, safety procedures, regulatory requirements, and industry standards and codes

The operator shall not:

- operate the equipment if the direction of travel or function engaged does not agree with what is indicated on the controller
- operate any damaged or malfunctions equipment
- change any settings or controls without authorization and proper training
- remove or obscure any warning or safety labels or tags
- leave power on the radio controlled equipment when the equipment is not in operation
- operate any equipment using a damaged controller because the unit may be unsafe
- operate manual motions with other than manual power
- operate radio controlled equipment when low battery indicator is on

WARNING

The operator should not attempt to repair any radio controller. If any product performance or safety concerns are observed, the equipment should immediately be taken out of service and be reported to the supervisor. Damaged and inoperable radio controller equipment should be returned to Magnetek for evaluation and repair. Failure to follow this warning could result in serious injury or death and damage to equipment.
2.4 Transmitter Unit

Transmitter switches should never be mechanically blocked on or off. When not in use, the operator should turn the transmitter off. A secure storage space should be provided for the transmitter unit, and the transmitter unit should always be placed there when not in use. This precaution will help prevent unauthorized people from operating the material handling equipment.

Spare transmitters should be stored in a secure storage space and only removed from the storage space after the current transmitter in use has been turned off, taken out of the service area and secured.

2.5 Pre-Operation Test

At the start of each work shift, or when a new operator takes control of the equipment, operators should do, as a minimum, the following steps before operation of equipment:

- Test all warning devices.
- Test all direction and speed controls.
- Test all functions.
- Test the transmitter machine stop.

2.6 Handling Batteries

WARNING

Know and follow proper battery handling, charging and disposal procedures. Improper battery procedures can cause batteries to explode or do other serious damage. Failure to follow this warning could result in serious injury or death and damage to equipment.

Use only batteries approved by Magnetek for the specific product.

Do not dispose of a battery pack in fire; it may explode.

Do not attempt to open the battery pack.

Do not short circuit the battery.

Keep the battery pack environment cool during storage (i.e., not in direct sunlight or close to a heating source).

2.7 Optional Rechargeable Battery Charging

For those transmitters equipped with rechargeable batteries and battery chargers, all users shall be familiar with the instructions of the charger before attempting to use.

Do not attempt to charge non-rechargeable battery packs in the charger.

Avoid charging partially discharged rechargeable batteries to help prolong battery cycle life.

Do not charge batteries in a hazardous environment.

Keep the battery pack environment cool during charging (i.e., not in direct sunlight or close to a heating source).
Do not short the charger. 
Do not attempt to charge a damaged battery. 
Use only Magnetek approved chargers for the appropriate battery pack. 
Do not attempt to use a battery that is leaking, swollen or corroded. 
Charger units are not intended for outdoor use. Use charger units indoors only.

2.8 Battery Disposal

Before disposing of batteries consult local and governmental regulatory requirements for proper disposal procedure.

2.9 Crane/Lifting Device Specific Warnings

![WARNING]

All equipment must have a mainline contactor installed and all tracked cranes, hoists, lifting devices and similar equipment must have a brake installed. Failure to follow this warning could result in serious injury or death and damage to equipment.

An audible and/or visual warning means must be provided on all remote controlled equipment as required by code, regulation, or industry standard. These audible and/or visual warning devices must meet all governmental requirements. Failure to follow this warning could result in serious injury or death and damage to equipment.

The direct outputs of this product are not designed to interface directly to two state safety critical maintained functions, i.e., magnets, vacuum lifts, pumps, emergency equipment, etc. A mechanically locking intermediate relay system with separate power considerations must be provided. Failure to follow this warning could result in serious injury or death or damage to equipment.

Cranes, hoists, lifting devices and other material handling equipment can be large, and can operate at high speeds.

The operator should:

- continuously watch and monitor status of lifted loads
- know and follow cable and hook inspection procedures

The operator shall not:

- lift or move more than the rated load
- use the crane, hoist or lifting device to lift, support or transport people
- lift or carry any loads over people
- operate the crane, hoist or lifting device unless all persons, including the operator, are and remain clear of the supported load and any potential pinch points
- operate a crane, hoist or lifting device when the device is not centered over the load
- operate a crane, hoist or lifting device if the chain or wire rope is not seated properly in the sprockets, drum or sheave
- leave any load unattended while lifted
3 Transmitter Standard Configuration and Operation

WARNING

Before operating the transmitter, familiarize yourself with all safety information in this manual, the corresponding receiver system manual, appropriate manual supplements and any other local, state, or federal rules or regulations already in existence. Failure to follow this warning could result in serious injury or death and damage to equipment.

Fig. 1: Typical MBT Configuration
3.1 Installing the Battery Pack

Prior to utilizing the transmitter, the battery pack must be installed (unless the unit is being utilized with the optional tethered feature - then the battery pack is optional).

Fig. 2: Typical PGT Configuration
3.1.1 Alkaline Battery Pack (BT127-0)

The transmitter comes standard with a battery pack (BT127-0) that holds three disposable AA alkaline batteries.

![Fig. 3: BT127-0 Battery Pack](image)

To change the alkaline batteries in the battery pack, separate the inner tray from the outer housing (see Fig. 4) and replace all the batteries with new ones.

![Fig. 4:Separated Alkaline Battery Pack](image)

When reinserting the tray into the outer housing, make sure the grooves in the inner tray align with the slides in the outer housing. When placing the battery pack into the battery pocket, orient the battery pack so that the sticker is facing out (see Fig. 5).

![Fig. 5: Installation of Battery Pack into Transmitter](image)
After installing the battery pack, install the battery cover over the battery and secure by tightening the thumbscrew at the end of the battery cover (see Fig. 6).

Fig. 6: Installation of Battery Cover

**NOTE:** For the battery level indicator on transmitters equipped with either the standard status LED or the optional graphic user interface, the battery type dipswitch settings need to be set for the battery pack being used in order to display the correct low battery level indication. See Section 3.1.3 on page 16 for details on setting the battery type dipswitches.

### 3.1.2 Optional NiMH Rechargeable Battery Pack (BT126-0)

**NOTE:** If using the optional rechargeable battery pack BT126-0, review and become familiar with the rechargeable battery charger manual prior to use.

The rechargeable battery pack BT126-0 is a sealed battery pack that has no user-serviceable components within the battery pack.

Fig. 7: BT126-0 Battery Pack

The rechargeable battery pack BT126-0 is shipped from the factory with a minimal charge and will need to be charged prior to use for the first time with the specified charger.

**NOTE:** When utilizing the optional tether mode on the transmitter, the battery packs will not be recharged from the tether power feed. The rechargeable battery pack only can be recharged using the specified charger.

When placing the battery pack into the battery pocket, orient the battery pack so that the sticker is facing out (see Fig. 5).

After installing the battery pack, install the battery cover over the battery and secure by tightening the thumbscrew at the end of the battery cover (see Fig. 6).
NOTE: For the battery level indicator on transmitters equipped with the standard status LED or the optional graphic user interface, the battery type dipswitch settings need to be set for the battery pack being used in order to display the correct low battery level indication. See Section 3.1.3 on page 16 for details on setting the battery type dipswitches.

### 3.1.3 Setting Battery Type Dipswitches

For proper indication of the battery level on the transmitters, the battery type dipswitch settings need to be set for the battery pack being used in the transmitter.

**NOTE:** The dipswitch settings are set at the factory for the battery type ordered with the system. These settings will need to be changed only if the battery type changes.

The dipswitches are accessed through the USB/IR cover on the bottom of the transmitter *(see Fig. 8)*.

![USB/IR Cover Location and Cover Removal](image_url)

**Fig. 8: USB/IR Cover Location and Cover Removal**

Use the following table to properly set the dipswitches for the correct battery type *(See Fig. 9 for dipswitch view)*:

<table>
<thead>
<tr>
<th>Battery P/N</th>
<th>Battery Type</th>
<th>Dipswitch 1</th>
<th>Dipswitch 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>BT127-0</td>
<td>4.5V Alkaline</td>
<td>Off</td>
<td>Off</td>
</tr>
<tr>
<td>BT126-0</td>
<td>3.6V NiMH</td>
<td>Off</td>
<td>On</td>
</tr>
</tbody>
</table>

![Dipswitch Block as Viewed Through USB/IR Port](image_url)

**Fig. 9: Dipswitch Block as Viewed Through USB/IR Port**

**NOTE:** The dipswitch block switches are oriented so the OFF position is next to the number designator and the ON position is up or away from the number designator.
3.2 Turning the Transmitter On and Off

The transmitter uses both a three-position toggle switch labeled OFF/ON/START and a Machine Stop switch to turn the transmitter on or off. There are two different methods to turn on the transmitter depending upon which toggle is used and how the software is configured. The primary method to power on the transmitter uses OFF/ON/START toggle part number 198-80500-0005. With this toggle and software configuration the unit is powered on by moving the switch to the ON position. The alternate method to power on the transmitter uses OFF/ON/START toggle part number 178-01600-0100. With this toggle and software configuration, the unit is powered on by moving the switch to the START position and releasing it after 2 seconds.

**NOTE:** The method to power on the unit relies on both the hardware and software configuration matching. The software configuration for the powering on of the unit can only be changed by the factory. Contact the factory if a different power-on sequence is desired.

**NOTE:** Refer to the system drawings to determine which toggle is installed. This will be an indication of which power-on sequence is used.

![Fig. 10: Machine Stop Switch and OFF/ON/START Toggle](image)

3.2.1 Turning On the Transmitter (with Standard Status LED Indicator)

3.2.1.1 Transmitters Equipped with Separate Power/Status and Battery LED Indicators

First, make sure the Machine Stop switch is in the raised position (pulled out). Next, power the transmitter as noted in [Section 3.2 on page 17](#). The LED will illuminate as a solid green color. Following the Power/Status LED turning on and illuminating, the unit will perform a routine initialization.

During initialization, the transmitter scans for any switches or motions that may be on during power-up. If any switches or motions are on, the failure will be displayed as a solid red Battery LED, and then the transmitter will power itself down.

After a successful initialization, the transmitter will enter normal operation mode and display the normal operating status LED indications. [See Section 3.6 on page 19](#) for more information on the normal operation mode with standard status LED.
3.2.1.2 Transmitters Equipped with Single Status/Battery LED Indicator

First, make sure the Machine Stop switch is in the raised position (pulled out). Next, follow the power-on process per Section 3.2 on page 17. The unit will then perform a routine initialization.

During initialization, the transmitter scans for any switches or motions that may be on during power-up. If any switches or motions are on, the failure will power the transmitter down.

NOTE: There will be no LED indication of the failure on the Single LED-equipped transmitters. If the Battery Status LED does not go into slow-blinking mode as detailed in Section 3.6 on page 19 after 15 seconds, reboot the transmitter by turning off the transmitter and then turning the transmitter back on.

After a successful initialization, the transmitter will enter normal operation mode and display the normal operating status LED indications. See Section 3.6 on page 19 for more information on the normal operation mode with standard status LED.

3.2.2 Turning On the Transmitter (with Optional Graphic User Interface Screen)

First, make sure the Machine Stop switch is in the raised position (pulled out). Next, follow the power-on process per Section 3.2 on page 17. Following startup, the unit will perform a routine initialization.

During initialization, the transmitter scans for any switches or motions that may be on during power-up. If any switches or motions are on, the failure will be displayed on the screen and the transmitter will power itself down.

After a successful initialization, the transmitter will enter the normal operation mode and display the normal operating screen. See Section 3.7 on page 21 for more information on the normal operation mode with optional Graphic User Interface.

3.2.3 Pulling In the Machine Stop Relay

Once the transmitter has been turned on (as described in Section 3.2.1 on page 17 and Section 3.2.2 on page 18) and is in the normal operating mode, the Machine Stop relay in the receiver can be pulled in by pushing the OFF/ON/START toggle switch to the START position and then releasing.

NOTE: If the unit has a standard status LED, it will illuminate solid red during the transmitter’s power-down process. Once the power-down process is complete, the transmitter will turn off and the status LED will not be on.

NOTE: You must place the OFF/ON/START switch in the ON position, after the unit is powered up, and then push the switch to the START position to pull in the Machine Stop relay. (For older transmitter models, the user will have to position the OFF/ON/START switch into the START position once to start the transmitter and a second time to pull in the Machine Stop relay.)

3.2.4 Turning Off the Transmitter

The transmitter can be turned off by pressing the OFF/ON/START toggle switch down to the OFF position. Once turned off, the Machine Stop relay in the receiver is immediately opened.
NOTE: If the unit has the standard separate Power/Status LED and Battery LED, the Battery LED will illuminate solid red during the transmitter’s power-down process. Once the power-down process is complete, the transmitter will turn off and both LEDs will not be on.

NOTE: If the unit has a standard status LED, it will illuminate solid red during the transmitter’s power-down process. Once the power-down process is complete, the transmitter will turn off and the status LED will not be on.

NOTE: Pressing the Machine Stop switch will also turn the transmitter off and will open the Machine Stop relay in the receiver. See Section 3.3 on page 19 for more information on the Machine Stop switch.

3.3 Machine Stop Switch (for Emergency Stopping Only)

When the Machine Stop switch is pressed, the Machine Stop relay in the receiver is immediately opened. Under normal operating conditions, the Machine Stop switch must be in the raised position or the transmitter and system will not operate.

NOTE: The Machine Stop switch is to be used for emergency stopping only, not for normal system shutdown.

3.4 Power/Status and Battery LED

The standard transmitter includes a status LED to let the operator know that the unit is functioning and if the battery level is low.

NOTE: Single Status/Battery LED-equipped units will indicate that the transmitter is on and will also indicate the battery level from the single LED (See Section 3.6.2 on page 21 for LED indication definitions).

3.5 Optional Graphic User Interface

The optional LCD screen located at the center of the device provides visual information during the operation of the transmitter. It is used to change configuration settings, confirm commands being operated, provide two-way feedback, and display transmitter diagnostic information such as battery life and signal strength.

The optional graphic user interface replaces the standard status LED when ordered. See Section 3.7 on page 21 for more information about operation when a display is installed.

3.6 Normal Operating Mode with Standard Status LED

In normal operating mode, the transmitter utilizes the status LED to communicate the watchdog timer within the CPU of the transmitter, the Machine Stop relay status, and when the battery level is low.
3.6.1 Transmitters Equipped with Separate Power/Status and Battery LED Indicators

3.6.1.1 Watchdog Indicator (Steady Slow-Blinking Green Power/Status LED)

The blinking Power/Status LED represents the watchdog timer within the CPU of the unit. The blinking indicates that the transmitter is powered on.

NOTE: The Power/Status LED should be continuously blinking at all times. If the LED is not blinking, the transmitter will need to be rebooted to operate properly.

3.6.1.2 Machine Stop Relay Indicator (Rapidly Blinking Green Power/Status LED)

When the receiver is online with the transmitter and the Machine Stop relay is successfully pulled in, the Power/Status LED will rapidly blink green.

NOTE: If the receiver inactivity timer times out, the transmitter will revert back to the watchdog indicating status (steady slow-blinking green Power/Status LED). Following the procedure for pulling in the Machine Stop relay in Section 3.2.3 on page 18 will resume the rapidly blinking green Power/Status LED if the Machine Stop relay is successfully pulled in.

NOTE: This LED function is only available on the 2.4 GHz and 900 MHz-equipped transmitters. On 433 MHz-equipped transmitters, the watchdog indicator function in Section 3.6.1.1 on page 20 continues to operate after the Machine Stop relay is pulled in.

3.6.1.3 Low Battery Level Indicator (Blinking Red Battery LED)

The Battery LED will rapidly blink red when the battery level drops below 10%. The Power/Status LED will continue blinking for the watchdog indicator and Machine Stop relay indicator status.

NOTE: If using an optional battery pack from the one the unit was shipped with from the factory, the low battery level indicator will be inaccurate unless the dipswitch settings are set to the correct battery type being used. See Section 3.1.3 on page 16 for details on properly setting the dipswitches.

3.6.1.4 Shutdown Sequence Initiated Indicator (Solid Red Battery LED)

When the transmitter is turned off or if the Machine Stop is pressed, the transmitter will begin its shutdown sequence. During the sequence, the red Battery LED will illuminate solid.

NOTE: When the shutdown sequence is completed, all LEDs will turn off.
3.6.2 Transmitters Equipped with Single Status/Battery LED Indicator

**NOTE:** For specific LED function details, always refer to the transmitter drawings provided with the system.

3.6.2.1 Watchdog Indicator (Steady Slow-Blinking Red Status/Battery LED)

The slow-blinking Battery/Status LED represents the watchdog timer within the CPU of the unit. The blinking indicates that the transmitter is powered on.

**NOTE:** The Status/Battery LED should be continuously blinking at all times. If the LED is not blinking, the transmitter will need to be rebooted to operate properly.

3.6.2.2 Low Battery Level Indicator (Rapidly Blinking Red Status/Battery LED)

The Status/Battery LED will rapidly blink red when the battery level drops below 10%.

**NOTE:** If using an optional battery pack from the one the unit was shipped with from the factory, the low battery level indicator will be inaccurate unless the dipswitch settings are set to the correct battery type being used. See Section 3.1.3 on page 16 for details on properly setting the dipswitches.

3.6.2.3 Shutdown Sequence Initiated Indicator (Solid Red Battery LED)

When the transmitter is turned off or if the Machine Stop is pressed, the transmitter will begin its shutdown sequence. During the sequence, the red Status/Battery LED may illuminate solid.

**NOTE:** If the shutdown sequence is started when the LED is not illuminated, the LED will stay in the OFF state during the shutdown process.

**NOTE:** When the shutdown sequence is completed, all LEDs will turn off.

3.7 Normal Operating Mode with Optional Graphic User Interface

In normal operating mode, the transmitter displays real-time information relating to the operation of the transmitter on the graphic user interface. Information may include Command Confirmation, Battery Life, Signal Strength, Two-Way Feedback, etc.

**Fig. 11: Normal Operating Screen on Graphic User Interface**
3.7.1 **Watchdog Indicator (Spinning Arrow)**

The spinning arrow represents the watchdog timer within the CPU of the unit.

*NOTE:* The arrow should be continuously spinning at all times. If the arrow is not spinning, the transmitter needs to be rebooted to operate properly.

3.7.2 **Command Confirmation**

Each time the user operates a control on the transmitter, a message will display on the graphic user interface screen confirming what is being operated.

For example, if the second paddle is moved to its 4th position in the UP direction, the screen will show ‘MTN2 D1 SP=4’. This translates to ‘Motion 2, Direction 1, Speed 4’.

3.7.3 **Battery Life Indicator**

Remaining battery life is displayed in the bottom left-hand corner of the graphic user interface screen.

Battery life is displayed in 5% increments.

*NOTE:* If using an optional battery pack that is different from the one the unit was shipped with from the factory, the battery life indicator will be inaccurate unless the dipswitch settings are set to the correct battery type being used. See Section 3.1.3 on page 16 for details on properly setting the dipswitches.

3.7.4 **Signal Strength Indicator**

The Signal Strength Indicator shows the radio signal strength at the receiver.

The Signal Strength Indicator is only available in systems equipped for two-way feedback. (Systems utilizing the 433 MHz frequency band do not have two-way feedback available.) For such systems, signal strength is displayed at the bottom right-hand corner of the graphic user interface screen.

Signal strength is displayed in 5% increments.

*NOTE:* On 433 MHz systems, the signal strength indicator will show minimum signal strength regardless of the actual signal strength. (Systems utilizing the 433 MHz frequency band do not have two-way feedback.)

3.7.5 **Two-Way Feedback System**

This option allows the user to view various parameters that may be important to the operation of the equipment on the graphic user interface display screen.

Parameters such as engine RPM, the torque or speed of a drive, temperature, current, or any other useful values can be sent from the receiver and displayed on the transmitter.

*NOTE:* Systems utilizing the 433 MHz frequency band do not have two-way feedback available.
3.8 Joysticks and Paddles/Levers

To activate the desired motor functions, operate the joystick or paddle/lever that corresponds to the desired motion.

To activate higher-speed functions for transmitter models equipped with this feature, operate the joystick or paddle/lever further to activate the desired speed.

3.9 Rotary Selector Switch

The rotary selector switch can be used to select various modes of operation.

A rotary switch can have 2 to 12 positions to select from.

3.10 Auxiliary Switches

Auxiliary switches activate special function relays that control items such as grab attachments, magnets, lights, etc.

The auxiliary switches can be momentary or latched.
4 Transmitter Setup

Transmitter settings may be changed one of four ways.

For units without the optional graphic user interface, the built-in dipswitch block can adjust the RF channel, RF Channel Setting Override function, and the battery type. The RF channel and access code can be programmed using the IR configuration link with a compatible receiver. All other settings can only be changed at the factory or with the optional RCP software.

For units with the optional graphic user interface, the Setup Mode can be used to edit configuration settings such as Access Code, Channel Select, User Code, Transmitter Time Out, Backlight Time Out, Password Enable, Change Password, and more. The settings can also be changed with the optional RCP software.

NOTE: The IR configuration receiver link or the optional RCP software can adjust settings on both types of units (with and without the optional graphic user interface), but on units without the optional display the saved channel is only used if the override dipswitch is set to ON. If the override dipswitch is set to OFF, the dipswitch settings set the RF channel.

4.1 Transmitter Setup Settings with Standard Status LED

There are three settings that can be adjusted using the dipswitch block: the Battery Life Indication setting, the RF Channel Setting Override setting, and the RF Channel setting. In addition, the access code and channel can be changed using the IR configuration receiver link with a compatible receiver. (Contact the factory to determine if your receiver is compatible.)

The Battery Life Indication setting can be set for the appropriate battery type using dipswitch positions 1 and 2; this is detailed in Section 3.1.3 on page 16. The RF Channel Setting Override, the RF Channel Setting Selection, and the IR Configuration are detailed in the following sections.

4.1.1 RF Channel Setting Override

The dipswitch block can enable or disable the RF channel setting dipswitch override. Dipswitch position 3 enables the Channel from Memory function, which enables the transmitter to utilize the channel setting that was set up with the optional RCP software in the transmitter’s memory (instead of normally overwriting the channel settings with the dipswitch settings in standard status LED-equipped transmitters) or to use the channel that was set up using the IR configuration receiver option. This dipswitch is located on the same block used for battery life indication and is visible through the USB/IR window (see Fig. 12). To set the RF channel setting override, see Fig. 13 for dipswitch settings for the override function.
4.1.2 RF Channel Setting Selection

The dipswitch block can also set the RF channel setting. This dipswitch block is the same block used for RF channel setting override and battery life indication. The dipswitch block is visible through the USB/IR window (see Fig. 12).

![Dipswitch Block as Viewed Through USB/IR Port](image)

Fig. 12: Dipswitch Block as Viewed Through USB/IR Port

**NOTE:** The dipswitch block switches are oriented so that the OFF position is next to the number designator and the ON position is up or away from the number designator.

Regardless of which radio frequency the transmitter was equipped with, the RF channel dipswitch settings are the same. See Section 6.2 on page 45 and Section 6.3 on page 46 for information on the specific RF channel details for the radio frequency that the transmitter is equipped with.
The following figure details the dipswitch positions for each RF channel.

![Dipswitch Positions Diagram]

<table>
<thead>
<tr>
<th>CHANNEL</th>
<th>SW4</th>
<th>SW5</th>
<th>SW6</th>
<th>SW7</th>
<th>SW8</th>
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</table>

**Fig. 13: Dipswitch Positions for RF Channel Selection**

The dipswitch settings will take effect upon the next power cycle of the transmitter.

**NOTE:** If using the optional RCP software on transmitters not equipped with the optional graphic user interface, the channel settings will read from the dipswitch positions and not from memory when the Channel from Memory override function is not enabled. The RF channel set by the optional RCP software will not be used unless the memory override dipswitch is set to ON. When the RF Channel from Memory override is not enabled, the dipswitch positions set the RF channel used by the transmitter.

**NOTE:** If using the IR configuration receiver function on transmitters not equipped with the optional graphic user interface, the channel settings will read from the dipswitch positions and not from memory when the Channel from Memory override function is not enabled. The RF channel set by the IR configuration receiver function will not be used unless the memory override dipswitch is set to ON. When the RF Channel from Memory override is not enabled, the dipswitch positions set the RF channel used by the transmitter.
**NOTE:** The transmitters equipped with the optional graphic user interface will read channel settings from memory and will not respond to dipswitch changes for the channel setup. Only the dipswitches for the battery life indication are functional on graphic user interface-equipped transmitters.

### 4.1.3 IR Configuration Receiver

The IR Configuration Receiver function allows the transmitter to link to a compatible receiver by using IR (contact the factory to determine if your receiver is compatible) and to automatically set up the channel and access code to match the linked compatible receiver.

**NOTE:** If using the IR configuration receiver function on transmitters not equipped with the optional graphic user interface, the channel settings will read from the dipswitch positions and not from memory when the Channel from Memory override function is not enabled. The RF channel set by the IR configuration receiver function will not be used unless the memory override dipswitch is set to ON. When the RF Channel from Memory override is not enabled, the dipswitch positions set the RF channel used by the transmitter.

#### 4.1.3.1 IR Configuration Receiver On Transmitters Equipped with Separate Power/Status and Battery LED Indicators

To utilize the IR configuration receiver function and link to a compatible receiver, push the OFF/ON/START toggle to the START position and hold for more than 5 seconds. When the transmitter successfully enters the IR configuration mode, the Power/Status and Battery LED(s) will blink alternately continuously. When the LEDs are blinking alternately, point the IR window of the transmitter at the desired receiver to control and momentarily press the OFF/ON/START toggle to the START position and release.

If the link is successful, the LEDs will stop blinking and the transmitter will shut down. The new settings obtained from the IR configuration function will take effect upon the next power cycle of the transmitter.

If the link is unsuccessful with a compatible receiver, the Power/Status and Battery LED(s) will continue to blink alternately.

To cancel the IR configuration receiver without a successful link, move the OFF/ON/START toggle to the OFF position.

#### 4.1.3.2 IR Configuration Receiver On Transmitters Equipped with Single Status/Battery LED Indicator

To utilize the IR configuration receiver function and link to a compatible receiver, push the OFF/ON/START toggle to the START position and hold for more than 5 seconds. When the transmitter successfully enters the IR configuration mode, the Status/Battery LED will blink continuously. When the LED is blinking, point the IR window of the transmitter at the desired receiver to control and momentarily press the OFF/ON/START toggle to the START position and release.

If the link is successful, the LED will stop blinking and the transmitter will shut down. The new settings obtained from the IR configuration function will take effect upon the next power cycle of the transmitter.

If the link is unsuccessful with a compatible receiver, the Status/Battery LED will continue to blink.
To cancel the IR configuration receiver without a successful link, move the OFF/ON/START toggle to the OFF position.

4.1.4 RCP IR Configuration on Transmitters Without a Display

4.1.4.1 Transmitters Equipped with Separate Power/Status and Battery LED Indicators

The RCP IR Configuration feature (supported in common code version 6.2 and greater) allows the transmitter configuration to be read and written through the IR Adapter port. Contact customer service to determine if your transmitter is compatible. You will also need to have an IR Adapter available to configure the device.

To utilize the RCP IR configuration feature on compatible transmitters:

1. Push the OFF/ON/START toggle to the START position and hold for more than 5 seconds. When the transmitter successfully enters the IR configuration mode, the Power/Status and Battery LED(s) will blink alternately continuously.
2. When the LEDs are blinking alternately, point the IR adapter at the IR window of the transmitter and use RCP to send and receive data.

NOTE: This is the same procedure as entering into IR Configuration Pairing with a receiver. The only difference is that to pair a transmitter with a receiver you have to press the OFF/ON/START toggle. To communicate with RCP you do not have to press START. (This will place you into a different mode.) The device is ready to communicate while the LEDs are blinking. For transmitters with the optional display, see Section 4.2.2.9 on page 31.

4.1.4.2 IR Configuration Receiver on Transmitters Equipped with Single Status/Battery LED Indicator

To utilize the IR configuration receiver function and link to a compatible receiver, push the OFF/ON/START toggle to the START position and hold for more than 5 seconds. When the transmitter successfully enters the IR configuration mode, the Status/Battery LED will blink continuously. When the LED is blinking, point the IR window of the transmitter at the desired receiver to control and momentarily press the OFF/ON/START toggle to the START position and release.

If the link is successful, the LED will stop blinking and the transmitter will shut down. The new settings obtained from the IR configuration function will take effect upon the next power cycle of the transmitter.

If the link is unsuccessful with a compatible receiver, the Status/Battery LED will continue to blink.

To cancel the IR configuration receiver without a successful link, move the OFF/ON/START toggle to the OFF position.

4.2 Using the Transmitter in Setup Mode (with Optional Graphic User Interface)

NOTE: The Setup Mode is accessed only on transmitters equipped with the optional graphic user interface. The units equipped with the standard status LED can only have the settings of the transmitter changed at the factory or by using the optional RCP software.

The Setup Mode can be used to edit configuration settings such as Access Code, Channel Select, User Code, Transmitter Time Out, Backlight Time Out, Password Enable, Change Password, and more.
NOTE: No parameter changes will take effect until the user has selected “Save and Exit” from the Setup Mode.

4.2.1 Entering Setup Mode

To enter Setup Mode, first make sure the unit is off and the Machine Stop switch is raised. Next, push the OFF/ON/START toggle switch to the START position and hold it in the START position for more than 5 seconds until the setup screen appears.

The user will see a prompt for a four-digit password if the password feature is enabled. If no password is enabled, then the adjustments in Section 4.2.2 on page 29 will be available with no further input required from the user.

NOTE: The password feature is enabled by default from the factory.

Use the joystick/paddle to increment/decrement the value and toggle to the START position when finished. If the password is entered correctly, the device will enter Setup Mode. If it is entered incorrectly, the device will power down.

NOTE: The factory default password to get into the setup menu is 0000.

4.2.2 Adjusting Settings in Setup Mode

To navigate through Setup Mode, the joystick/paddle designated (MTN 1) and OFF/ON/START switch are used. The joystick/paddle cycles through the menus and is also used to change parameters within the menus. Pushing the OFF/ON/START switch to the START position will toggle between the menu and its parameters. When adjusting larger values, the speed is dependent on how far the joystick/paddle is pressed.

NOTE: No parameter changes will take effect until the user has selected “Save and Exit” from the Setup Mode.

4.2.2.1 Access Code

The Access Code determines which receiver will be controlled by the transmitter.

The Access Code in the transmitter must match the receiver Access Code or dipswitches.

If the Access Code settings on the receiver and transmitter do not match, no communication will occur.

The Access Code is a 20-bit binary value with a decimal equivalent of 0 - 1048575. It will be displayed as binary or decimal depending on the application.

4.2.2.2 Channel Select

The Channel Select setting determines the frequency that the transmitter is operating on.

The user can select channels 1 - 32, which correspond to the frequencies in Section 6.2 on page 45 and Section 6.3 on page 46.

4.2.2.3 User Code

The User Code setting is a unique identifier that allows the user to select multiple modes when using the same channel. The receiver can be tuned to only ‘hear’ messages sent from a transmitter with the same user code.
4.2.2.4 Transmitter Timeout

This setting controls the amount of time that the transmitter can be inactive before it automatically shuts off. Factory default is 15 minutes, unless your project-specific drawing states otherwise.

The timeout time can be set from 1 to 60 minutes.

When the unit times out, the transmitter will turn off.

Setting timeout to 0 disables transmitter timeout.

**WARNING**

Do not assume the power is off in the receiver because the transmitter is turned off. Failure to follow this warning could result in serious injury or death and damage to equipment.

4.2.2.5 Backlight Timeout

The Backlight Timeout setting controls the amount of time that the backlight will stay on after a command is pressed before it automatically shuts off.

Backlight timeout can be set from 1 to 30 seconds.

Setting timeout to “disable” will disable the backlight.

Setting timeout to “always on” sets the backlight to be on continuously while the transmitter is on and active.

**NOTE:** Leaving the backlight on longer will decrease the battery run time and will require more frequent battery replacement (or recharges for optional rechargeable battery packs).

4.2.2.6 Password Enable

This setting enables or disables the requirement of entering a password into the transmitter to enter Setup Mode.

When the disabled setting is selected, the user will go directly into Setup Mode without being prompted to enter a password.

Magnetek strongly recommends enabling the Setup Mode password setting to prevent unauthorized or accidental changes to parameters.

**NOTE:** The unit is shipped with the password requirement enabled and utilizing the factory default password.

4.2.2.7 Change Password

This allows the user to change the password needed to enter the Setup Mode.

The password must consist of four digits.

4.2.2.8 IR Configuration Receiver

IR Configuration Receiver function in the setup allows the transmitter to link to a compatible receiver by using IR (contact the factory to determine if your receiver is
compatible) and to automatically set up the channel and access code to match the linked compatible receiver.

After selecting this option, point the IR window of the transmitter at the desired receiver to control and momentarily press the OFF/ON/START toggle to the START position and release. The graphic user interface will display “Attempting” while scanning for the receiver’s IR signal. If the receiver is in range and IR link is made, the message will change to “Success”.

**NOTE:** The changes to the transmitter's channel configuration and access code will not be saved until the operator selects the “Exit with Save” option to exit the Setup Mode.

If the receiver is not in range, the scan will time out and the graphic user interface will display “Failed”. The operator can reposition the transmitter and reattempt to establish the IR link with the receiver by toggling the START position on the OFF/ON/Start toggle multiple times.

**NOTE:** The access code and channel will not be updated to match the desired receiver until “Success” is displayed. Once “Success” is displayed, subsequent “Failed” messages will not overwrite the access code and channel obtained in the successful IR link until a new successful IR link is made.

The IR configuration function will only update channel and access code information if the receiver and transmitter are programmed at the factory with the same project identification number. If the receiver/transmitter pairing is not programmed with the same project identification number, the graphic user interface will display “Err Project ID” when an IR link is attempted. The IR link will not be successful and the access code and channel information in the transmitter will not be changed.

If the receiver and transmitter IR pair are not operating in the same frequency band, the graphic user interface will display “Err RF Freq” when an IR link is attempted. The IR link will not be successful, and the access code and channel information in the transmitter will not be changed.

### 4.2.2.9 RCP IR Configuration

The RCP IR Configuration feature (supported in common code version 6.2 and greater) allows the transmitter configuration to be read and written through the IR Adapter port. Contact customer service to determine if your transmitter is compatible. You will also need to have an IR Adapter available to configure the device.

![Transmitter IR Window and LEDs](image)

**Fig. 14: Transmitter IR Window and LEDs**
After selecting this option, point the IR Adapter at the IR window located on the bottom of the transmitter (as shown in Fig. 14).

The transmitter’s display will show:

> RCP IR Cfg
  Ready...
  Press start to exit

At this point, the transmitter is ready to send and receive commands from RCP. When finished, press the OFF/ON/START toggle to exit back to the menu.

**NOTE:** See RCP User’s Guide for detailed instructions on reading and writing the configuration.

### 4.2.2.10 Exit Without Save

If the user does not wish to save any of the configuration changes made, the “Exit Without Save” option can be selected.

**NOTE:** None of the changes will be saved upon selection of this option. The transmitter will start up with the last saved configuration settings.

### 4.2.2.11 Exit With Save

Selection of this option saves all changes and exits Setup Mode.

Upon exit, the device will start up with the new configuration settings.
5 Optional Programming with RCP

Using the optional RCP software makes programming of the transmitter easier and allows for settings to be saved for future reference.

### 5.1 Access Codes

The receiver and transmitter must be programmed with the same access code to properly communicate with each other.

**WARNING**

The use of RCP (Radio Control Programmer) is intended for authorized persons only. Changes to any radio data value may lead to unexpected, undesirable, or unsafe operation of equipment and furthermore may lead to equipment damage, personal injury, or even death. All equipment operators and/or personnel should be notified of any radio data value changes that may affect operation.

### 5.2 Changing Receiver Access Codes

**Receiver Access Code Programming.** For detailed instructions on setting parameters, including access codes, see the “Programming” section of the applicable receiver manual.
5.3 Connecting the Transmitter to a Computer

The transmitter contains circuits that permit communication with a computer system via USB. The USB mini-B plug is located through the IR/USB port window as detailed in Section 3.1.3 on page 16.

WARNING

After changing the access codes on the transmitter, test the unit by turning it on and off near the appropriate receiver. If the receiver does not respond, do not activate a function button! The transmitter may have the wrong access code, which could move other equipment. Re-check the access code in the transmitter and retest. Failure to follow this warning could result in serious injury or death, and damage to equipment.

WARNING

The access codes in the receiver are unique and factory preset. Do not change these access codes unless you are replacing an existing receiver and its access code. Changing this code could make it common with another receiver access code, which could move other equipment. No two systems in any location should ever have the same access codes independent of the frequency. Failure to follow this warning could result in serious injury or death, and damage to equipment.

Fig. 15: USB Mini-B Receptacle as Viewed Through USB/IR Port

When plugging the transmitter into a computer system, the transmitter batteries must be installed. The USB circuit does not provide power to the transmitter. Magnetek highly recommends using a fully charged battery pack when using USB and RCP with the transmitter.
5.4 Programming with RCP

Read the section of the transmitter manual regarding additional operational features to become familiar with the features listed below. The transmitter can be programmed using the optional RCP (Radio Control Programmer) software.

Magnetek RCP software makes the programming of the transmitter easier and allows the programmer to store all of the transmitter settings in files for later use or reference. The RCP software also allows the programmer to customize the transmitter display (on transmitters with optional graphic user interface) with language descriptions that are project- or machine-specific. Help is provided for each function at the bottom of the RCP screen. The RCP software allows you to select frequency, access code, and transmitter power, as well as CAN configuration. Follow the steps below.

Install the RCP Software

Install the RCP software onto your computer. The software is self-installing; simply insert the jump drive into any available USB port and follow the onscreen prompts. Refer to the installation instruction sheet for help. You will be prompted to enter an activation code. The code can be found on the jump drive outer case and on the installation instructions. The software cannot be used without this code.

Run the RCP Software

After installation of the RCP Software, double-click the RCP icon to launch the program.

Click on New Project or Open Project

Select “New Project” if you are creating a new program file. Select “Open Project” if you want to retrieve an existing program file. A list of recent projects will appear under “Open Project.” Clicking on one of these will open that project. It is recommended that you create a folder in which to save all programming files.
For New Projects, Select Device Type

After the New Projects icon is selected, a menu listing the available device types will open. Select the device type that matches the product you wish to program. (Selecting a project type will display a picture of the product for verification.)

Receive Device Data Checkbox

At the bottom of the New Project window there is a checkbox that allows the user to automatically download the setting values on the device upon connection.

**NOTE:** *This checkbox is checked by default.*

Having the “Receive Device Data” option checked will cause the program to automatically read the data that is currently on the device upon clicking the Add button.

**WARNING**

If the “Receive Device Data” checkbox is unchecked, the RCP program will overwrite all setting values on the device with default values and any settings changed by the operator upon sending the program to the device. All stored value settings within the device will be replaced, including any project-specific values. Magnetek strongly recommends that the “Receive Device Data” checkbox be left checked.
This screen also allows the programmer to create a specific name for the device to help keep track of device settings and changes. It is recommended that a unique name is chosen for each device programmed with RCP.

5.4.1 Transmitter Configuration Pages

The transmitter has two configurable pages available on which to change settings. The first page allows the configuration of general transmitter settings (Transmitter Name, Access Code, RF Channel, etc.). The second page allows the configuration of the CAN bus network settings for models equipped with the optional CAN connector.

Unit Info Page

This page allows the user to view the receiver's Project ID and serial number. The user can modify the transmitter name, access code, and RF channel, and can activate the password. This page may also enable the user to synchronize the internal clock on the transmitter with the connected PC or to manually set the clock/date.

**NOTE:** Changing any of these details will require a reboot of the transmitter after the new information has been sent to the device.
Transmitter Name

The transmitter name field allows the user to create a custom name for the transmitter. The name can be up to 16 ASCII characters long.

Project ID

This section displays the Project ID for the unit. The Project ID is set by the factory and cannot be modified by the user.

Serial Number

This section displays the serial number for the unit. The serial number of the unit is set by the factory and cannot be modified by the user.

Access Code

The access code acts as the transmitter address. The transmitter will only transmit commands to receivers with the same address. This feature is selectable by the user.

**NOTE:** The transmitter must be set with the same access code as the receiver so they properly communicate with each other.
RF Channel

The RF channel is user-selectable through the pull-down menu. This function is used to prevent interference with other radio devices. The user-selectable channels for 400 MHz, 900 MHz and 2.4 GHz systems are 1 through 32. See Section 6.2 on page 45 and Section 6.3 on page 46 for channel frequency details.

**NOTE:** If using the optional RCP software on transmitters not equipped with the optional graphic user interface, the channel settings will read from the dipswitch positions and not from memory when the Channel from Memory override function is not enabled. The RF channel set by the optional RCP software will not be used unless the memory override dipswitch is set to ON. When the RF Channel from Memory override is not enabled, the dipswitch positions set the RF channel used by the transmitter.

Inactivity Timeout

The transmitter can be set to turn off after a period of time when no controls are activated. To restart the transmitter, push the OFF/ON/START switch to the START position. The factory default setting for the inactivity timeout is 15 minutes.

RF Power

The RF transmitting power of the unit is user-selectable through the pull-down menu. This function is used to reduce the operating range of the transmitter from the equipment being operated. The user-selectable options for RF power are MAX, 50%, 25% and MIN.

Activate Password

The password is used to restrict access to the configuration menu on the transmitter. Having an active password prevents accidental changes to the transmitter.

**Please familiarize yourself with this section before programming your password.**

If you choose to enable the password function, you can create a new password by selecting a four-digit numerical password using numbers from 0 to 9. Be sure to write this password down in a safe place for future reference.
The password default setting is to be disabled during initial programming by the RCP software. To enable password protection, check the box next to the phrase “Activate password.”

**Backlight Enable**

This section allows the user to enable the LCD display backlight (on systems equipped with optional graphic user interface LCD display) and select the period of time after transmitter activity that the backlight stays on.

The user has the option to check the “Always On” checkbox for backlight timeout. If this box is checked, the backlight will remain on continuously while the transmitter is active.

**NOTE:** The longer the backlight is turned on, the shorter the transmitter battery life will be.

The user can also enable the backlight to turn off or timeout after a period of time. The user can select the custom field and enter in the time (in seconds) that the backlight should be lit. The range of values is 1 to 30 seconds.

**Update Transmitter Date/Time**

This feature allows the user to reset the internal clock on the transmitter to the correct date and time. The user can select to match the clock on the PC that is connected to the unit or select a custom date and time.
CAN Configuration Page

This page allows the user to modify the CAN bus network communication settings.

**Source Address**

This is the address that the transmitter will use as the source address when transmitting messages on the CAN bus network.

**Protocol**

This pull-down menu allows the user to modify the communication protocol for the CAN bus network. The user can select from the following options:

- J1939
- CAN Open
- Parker ICP
- High Country Tek DN
- OEM Controls

**Baud Rate**

This pull-down menu allows the user to modify the communication speed of the CAN bus network. The user-selectable options are 50k, 125k, 250k, and 500k.
Identifier
This pull-down menu allows the user to select between an 11-bit or 29-bit identifier.

5.4.2 Saving, Downloading, and Reading the Programs and Other RCP Software Functions

CAUTION
To program or read data from the transmitter, the transmitter must be turned on.

Saving the Programming File

Once programming is complete, click the file tab at the top of the RCP screen to open the file menu. File locations and name can be selected from this menu. Old files can be deleted, called up, modified and renamed by this same menu.

Sending a Program to the Transmitter

WARNING
After every programming of the transmitter, test the unit by utilizing the appropriate receiver. If the receiver does not respond, do not activate a function button! The transmitter may have incorrect programming. Re-check the programming in the transmitter and retest. After activation of the receiver, functionally test all commands on the transmitter by initially jogging the buttons, then with a full movement before returning to service. Failure to follow this warning could result in serious injury or death and damage to equipment.

To send a program file to the transmitter
1. Plug in the USB programming cable or position.
2. Click the “Send” button on the RCP screen. A dialog box will pop up confirming that you want to proceed. Check the box marked “I accept,” and then click the button “Continue send to radio.” On-screen prompts will confirm that the receiver has been programmed or will alert the user to any issues.
3. Data will need to be sent separately for the Unit Info and CAN Configuration screens.

Receiving (Reading) the Transmitter Programming

To read a program file from the transmitter:
1. Plug in the USB programming cable.
2. Click “Receive” and follow the on-screen prompts.
3. RCP will confirm receipt and automatically display current programming in the transmitter.
Reading the RCP Software Version
1. Select “Help.”
2. Select “About.”
3. The RCP Software Version number will be displayed.

Resetting Transmitter Back to Factory Default Settings
1. Select “Reset to Defaults” button.
2. A dialog box will pop up confirming that you want to proceed. Click the “OK” button to restore the factory default settings. On-screen prompts will confirm that the transmitter has been reset to defaults or will alert the user to any issues.
3. Power cycle the transmitter to implement the factory default values.

NOTE: Resetting the system back to factory defaults only restores the factory settings for the CAN configuration settings. All other settings will not be altered.
6 Transmitter RF Channel Configuration Settings

The RF channel can be set via the Setup Mode or the optional RCP software on systems equipped with the optional graphic user interface, or by using the dipswitch block on systems not equipped with the optional graphic user interface. Section 6.2 on page 45 and Section 6.3 on page 46 show the channels and protocols available for each transmitter radio frequency option.

**NOTE:** When using the optional RCP software on transmitters not equipped with the optional graphic user interface, the channel settings will read from the dipswitch positions and not from memory when the Channel from Memory override function is not enabled. The RF channel set by the optional RCP software will not be used unless the memory override dipswitch is set to ON. When the RF Channel from Memory override is not enabled, the dipswitch positions set the RF channel used by the transmitter.

6.1 FCC Statements

<table>
<thead>
<tr>
<th>Compliance Statement (Part 15.19)</th>
</tr>
</thead>
<tbody>
<tr>
<td>This device complies with Part 15 of FCC rules. Operation is subject to the following two conditions:</td>
</tr>
<tr>
<td>1. This device may not cause harmful interference, and</td>
</tr>
<tr>
<td>2. This device must accept any interference received, including interference that may cause undesired operation.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Warning (Part 15.21)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Changes or modifications not expressly approved by the party responsible for compliance should void the user’s authority to operate the equipment.</td>
</tr>
</tbody>
</table>

This portable transmitter with its antenna complies with FCC’s RF exposure limits for general population/uncontrolled exposure.
## 6.2 Channel and Frequency Designations by Count

<table>
<thead>
<tr>
<th>CHANNEL COUNT</th>
<th>CHANNEL DESIGNATOR</th>
<th>ACTUAL FREQUENCY</th>
<th>CHANNEL COUNT</th>
<th>CHANNEL DESIGNATOR</th>
<th>ACTUAL FREQUENCY</th>
</tr>
</thead>
<tbody>
<tr>
<td>01)</td>
<td>01</td>
<td>433.000 MHz</td>
<td>01)</td>
<td>1</td>
<td>903.30 MHz</td>
</tr>
<tr>
<td>02)</td>
<td>02*</td>
<td>433.050 MHz</td>
<td>02)</td>
<td>2</td>
<td>906.30 MHz</td>
</tr>
<tr>
<td>03)</td>
<td>03*</td>
<td>433.100 MHz</td>
<td>03)</td>
<td>3</td>
<td>907.80 MHz</td>
</tr>
<tr>
<td>04)</td>
<td>04*</td>
<td>433.150 MHz</td>
<td>04)</td>
<td>4</td>
<td>909.30 MHz</td>
</tr>
<tr>
<td>05)</td>
<td>05*</td>
<td>433.200 MHz</td>
<td>05)</td>
<td>5</td>
<td>912.30 MHz</td>
</tr>
<tr>
<td>06)</td>
<td>06*</td>
<td>433.250 MHz</td>
<td>06)</td>
<td>6</td>
<td>915.30 MHz</td>
</tr>
<tr>
<td>07)</td>
<td>07*</td>
<td>433.300 MHz</td>
<td>07)</td>
<td>7</td>
<td>919.80 MHz</td>
</tr>
<tr>
<td>08)</td>
<td>08*</td>
<td>433.350 MHz</td>
<td>08)</td>
<td>8</td>
<td>921.30 MHz</td>
</tr>
<tr>
<td>09)</td>
<td>09*</td>
<td>433.400 MHz</td>
<td>09)</td>
<td>A</td>
<td>902.30 MHz</td>
</tr>
<tr>
<td>10)</td>
<td>10*</td>
<td>433.450 MHz</td>
<td>10)</td>
<td>B</td>
<td>904.10 MHz</td>
</tr>
<tr>
<td>11)</td>
<td>11*</td>
<td>433.500 MHz</td>
<td>11)</td>
<td>C</td>
<td>904.30 MHz</td>
</tr>
<tr>
<td>12)</td>
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<td>433.550 MHz</td>
<td>12)</td>
<td>D</td>
<td>905.10 MHz</td>
</tr>
<tr>
<td>13)</td>
<td>13*</td>
<td>433.600 MHz</td>
<td>13)</td>
<td>E</td>
<td>905.50 MHz</td>
</tr>
<tr>
<td>14)</td>
<td>14*</td>
<td>433.650 MHz</td>
<td>14)</td>
<td>F</td>
<td>905.70 MHz</td>
</tr>
<tr>
<td>15)</td>
<td>15*</td>
<td>433.700 MHz</td>
<td>15)</td>
<td>G</td>
<td>906.60 MHz</td>
</tr>
<tr>
<td>16)</td>
<td>16*</td>
<td>433.750 MHz</td>
<td>16)</td>
<td>H</td>
<td>908.70 MHz</td>
</tr>
<tr>
<td>17)</td>
<td>17*</td>
<td>433.800 MHz</td>
<td>17)</td>
<td>I</td>
<td>908.90 MHz</td>
</tr>
<tr>
<td>18)</td>
<td>18*</td>
<td>433.850 MHz</td>
<td>18)</td>
<td>J</td>
<td>909.10 MHz</td>
</tr>
<tr>
<td>19)</td>
<td>19*</td>
<td>433.900 MHz</td>
<td>19)</td>
<td>K</td>
<td>910.10 MHz</td>
</tr>
<tr>
<td>20)</td>
<td>20*</td>
<td>433.950 MHz</td>
<td>20)</td>
<td>L</td>
<td>910.70 MHz</td>
</tr>
<tr>
<td>21)</td>
<td>21*</td>
<td>434.000 MHz</td>
<td>21)</td>
<td>M</td>
<td>911.00 MHz</td>
</tr>
<tr>
<td>22)</td>
<td>22*</td>
<td>434.050 MHz</td>
<td>22)</td>
<td>N</td>
<td>911.20 MHz</td>
</tr>
<tr>
<td>23)</td>
<td>23*</td>
<td>434.100 MHz</td>
<td>23)</td>
<td>O</td>
<td>912.00 MHz</td>
</tr>
<tr>
<td>24)</td>
<td>24*</td>
<td>434.150 MHz</td>
<td>24)</td>
<td>P</td>
<td>914.20 MHz</td>
</tr>
<tr>
<td>25)</td>
<td>25*</td>
<td>434.200 MHz</td>
<td>25)</td>
<td>Q</td>
<td>914.40 MHz</td>
</tr>
<tr>
<td>26)</td>
<td>26*</td>
<td>434.250 MHz</td>
<td>26)</td>
<td>R</td>
<td>914.60 MHz</td>
</tr>
<tr>
<td>27)</td>
<td>27*</td>
<td>434.300 MHz</td>
<td>27)</td>
<td>S</td>
<td>914.80 MHz</td>
</tr>
<tr>
<td>28)</td>
<td>28*</td>
<td>434.350 MHz</td>
<td>28)</td>
<td>T</td>
<td>915.80 MHz</td>
</tr>
<tr>
<td>29)</td>
<td>29*</td>
<td>434.400 MHz</td>
<td>29)</td>
<td>U</td>
<td>917.40 MHz</td>
</tr>
<tr>
<td>30)</td>
<td>30*</td>
<td>434.450 MHz</td>
<td>30)</td>
<td>V</td>
<td>923.20 MHz</td>
</tr>
<tr>
<td>31)</td>
<td>31*</td>
<td>434.500 MHz</td>
<td>31)</td>
<td>W</td>
<td>927.00 MHz</td>
</tr>
<tr>
<td>32)</td>
<td>32*</td>
<td>434.550 MHz</td>
<td>32)</td>
<td>X</td>
<td>927.30 MHz</td>
</tr>
</tbody>
</table>

Table 1

### NOTE:
Frequencies marked with * are approved for use in Australia.

<table>
<thead>
<tr>
<th>CHANNEL COUNT</th>
<th>CHANNEL DESIGNATOR</th>
<th>ACTUAL FREQUENCY</th>
</tr>
</thead>
<tbody>
<tr>
<td>01)</td>
<td>1</td>
<td>903.30 MHz</td>
</tr>
<tr>
<td>02)</td>
<td>2</td>
<td>906.30 MHz</td>
</tr>
<tr>
<td>03)</td>
<td>3</td>
<td>907.80 MHz</td>
</tr>
<tr>
<td>04)</td>
<td>4</td>
<td>909.30 MHz</td>
</tr>
<tr>
<td>05)</td>
<td>5</td>
<td>912.30 MHz</td>
</tr>
<tr>
<td>06)</td>
<td>6</td>
<td>915.30 MHz</td>
</tr>
<tr>
<td>07)</td>
<td>7</td>
<td>919.80 MHz</td>
</tr>
<tr>
<td>08)</td>
<td>8</td>
<td>921.30 MHz</td>
</tr>
<tr>
<td>09)</td>
<td>A</td>
<td>902.30 MHz</td>
</tr>
<tr>
<td>10)</td>
<td>B</td>
<td>904.10 MHz</td>
</tr>
<tr>
<td>11)</td>
<td>C</td>
<td>904.30 MHz</td>
</tr>
<tr>
<td>12)</td>
<td>D</td>
<td>905.10 MHz</td>
</tr>
<tr>
<td>13)</td>
<td>E</td>
<td>905.50 MHz</td>
</tr>
<tr>
<td>14)</td>
<td>F</td>
<td>905.70 MHz</td>
</tr>
<tr>
<td>15)</td>
<td>G</td>
<td>906.60 MHz</td>
</tr>
<tr>
<td>16)</td>
<td>H</td>
<td>908.70 MHz</td>
</tr>
<tr>
<td>17)</td>
<td>I</td>
<td>908.90 MHz</td>
</tr>
<tr>
<td>18)</td>
<td>J</td>
<td>909.10 MHz</td>
</tr>
<tr>
<td>19)</td>
<td>K</td>
<td>910.10 MHz</td>
</tr>
<tr>
<td>20)</td>
<td>L</td>
<td>910.70 MHz</td>
</tr>
<tr>
<td>21)</td>
<td>M</td>
<td>911.00 MHz</td>
</tr>
<tr>
<td>22)</td>
<td>N</td>
<td>911.20 MHz</td>
</tr>
<tr>
<td>23)</td>
<td>O</td>
<td>912.00 MHz</td>
</tr>
<tr>
<td>24)</td>
<td>P</td>
<td>914.20 MHz</td>
</tr>
<tr>
<td>25)</td>
<td>Q</td>
<td>914.40 MHz</td>
</tr>
<tr>
<td>26)</td>
<td>R</td>
<td>914.60 MHz</td>
</tr>
<tr>
<td>27)</td>
<td>S</td>
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<tr>
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<td>V</td>
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</tr>
<tr>
<td>31)</td>
<td>W</td>
<td>927.00 MHz</td>
</tr>
<tr>
<td>32)</td>
<td>X</td>
<td>927.30 MHz</td>
</tr>
</tbody>
</table>

Table 2
6.3 Optional Frequencies and Channels

6.3.1 2.4 GHZ: FHSS

Channel sets are designated between 1 and 32. The frequency range is between 2402 - 2478 MHz. The frequency-hopping protocol does not use one particular frequency to transmit a message. Messages are transmitted over multiple frequencies in a predefined sequence or channel set. In doing so, this protocol is able to compensate for interference that may be present on a single frequency by sending the message across multiple frequencies.
## 6.3.2 433 MHz Telemotive Legacy Channel Set: TMS and TDMA

<table>
<thead>
<tr>
<th>CHANNEL COUNT</th>
<th>CHANNEL DESIGNATOR</th>
<th>ACTUAL FREQUENCY</th>
</tr>
</thead>
<tbody>
<tr>
<td>01)</td>
<td>AK01</td>
<td>439.8 MHz</td>
</tr>
<tr>
<td>02)</td>
<td>AK02</td>
<td>439.6 MHz</td>
</tr>
<tr>
<td>03)</td>
<td>AK03</td>
<td>439.4 MHz</td>
</tr>
<tr>
<td>04)</td>
<td>AK04</td>
<td>439.2 MHz</td>
</tr>
<tr>
<td>05)</td>
<td>AK05</td>
<td>439.0 MHz</td>
</tr>
<tr>
<td>06)</td>
<td>AK06</td>
<td>438.8 MHz</td>
</tr>
<tr>
<td>07)</td>
<td>AK07</td>
<td>438.6 MHz</td>
</tr>
<tr>
<td>08)</td>
<td>AK08</td>
<td>438.4 MHz</td>
</tr>
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<td>09)</td>
<td>AK09</td>
<td>438.2 MHz</td>
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<td>14)</td>
<td>AK14</td>
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<td>AK19</td>
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<tr>
<td>20)</td>
<td>AK20</td>
<td>436.0 MHz</td>
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<td>AK000</td>
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<td>22)</td>
<td>AK01</td>
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<tr>
<td>23)</td>
<td>AK02</td>
<td>433.525 MHz</td>
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<tr>
<td>24)</td>
<td>AK03</td>
<td>433.725 MHz</td>
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<tr>
<td>25)</td>
<td>AK04</td>
<td>433.925 MHz</td>
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<td>26)</td>
<td>AK05</td>
<td>434.125 MHz</td>
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<td>AK08</td>
<td>434.725 MHz</td>
</tr>
<tr>
<td>30)</td>
<td>AK38</td>
<td>432.4 MHz</td>
</tr>
<tr>
<td>31)</td>
<td>AK50</td>
<td>430.0 MHz</td>
</tr>
</tbody>
</table>

Table 3
7 Optional CAN BUS Tether Feature

The transmitter can be ordered with an optional CAN bus tether feature. This feature allows for the operation of the transmitter as a wired transmitter with no wireless radio transmission. If the transmitter was ordered with the CAN bus tether feature, this section applies to features and operation of the transmitter in tether mode.

7.1 Installation of Tether Cable

The tether cable is attached to the CAN connector on the transmitter by lining up the alignment groove and inserting the plug into the CAN connector receptacle. Twist the locking ring on the CAN plug clockwise to tighten it down and prevent accidental disengagement.

7.2 Operation of Transmitter in Tether Mode

With the tether cable attached, turn on the transmitter following the startup sequence as outlined in Section 3.2 on page 17.

During the startup sequence, the transmitter will automatically recognize that the tether cable is attached and communicating and will switch into tether mode. Tether mode turns off the wireless transmitter and sends all command signals through the tether cable.

If the transmitter has the optional graphic user interface screen installed, visual verification of the transmitter being in tether mode can be observed on the screen.

NOTE: The transmitter must go through the startup initialization sequence with the tether cable attached to activate tether mode.

All controls on the transmitter will function the same regardless of whether the transmitter is in tether mode or wireless mode.

NOTE: While the tether cable provides power to the transmitter when connected, it will not recharge batteries in the transmitter. To recharge batteries, you must only use the Magnetek-approved chargers for the appropriate battery pack.

7.3 Returning Transmitter to Wireless Mode

To return the transmitter to wireless mode, power down the unit and disconnect the tether cable. Following the startup sequence from Section 3.2 on page 17, restart the transmitter. The transmitter will automatically sense that it is no longer connected to the tether cable and will start the unit in its normal wireless mode.
7.4 CAN Connector Receptacle Pinout Details

The CAN connector receptacle located on the transmitter has specific pin assignments. It is very critical that these pin assignments are matched in the CAN cable assembly.

![CAN Connector Pinout Details Diagram]

<table>
<thead>
<tr>
<th>PIN</th>
<th>FUNCTION</th>
</tr>
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<tbody>
<tr>
<td>1</td>
<td>SHIELD</td>
</tr>
<tr>
<td>2</td>
<td>+12/24VDC</td>
</tr>
<tr>
<td>3</td>
<td>–12/–24VDC (common)</td>
</tr>
<tr>
<td>4</td>
<td>CAN-H</td>
</tr>
<tr>
<td>5</td>
<td>CAN-L</td>
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</table>

Fig. 16: CAN Connector Pinout Details
## 8 General Troubleshooting

<table>
<thead>
<tr>
<th>Problem</th>
<th>Error on Display</th>
<th>Cause</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Transmitter shuts down during normal operation</strong></td>
<td>Off Activated</td>
<td>Unit has been turned off by the operator.</td>
</tr>
<tr>
<td></td>
<td>Machine Stop</td>
<td>Machine stop has been pressed by the operator.</td>
</tr>
<tr>
<td></td>
<td>Inactivity Timeout</td>
<td>No input has been activated on the transmitter for the period of time set for the inactivity timer.</td>
</tr>
<tr>
<td></td>
<td>Low Battery</td>
<td>Transmitter battery is too low.</td>
</tr>
<tr>
<td></td>
<td>Drop Detected</td>
<td>A drop of the transmitter has been detected where it has struck an object.</td>
</tr>
<tr>
<td></td>
<td>Long Drop Detected</td>
<td>A free-fall drop of the transmitter has been detected.</td>
</tr>
<tr>
<td></td>
<td>TILT</td>
<td>Tilt detection in the transmitter is enabled and the angle of the tilt is beyond the acceptable range.</td>
</tr>
<tr>
<td></td>
<td>Key Switch Power Off</td>
<td>The transmitter key switch input has been turned off.</td>
</tr>
<tr>
<td><strong>Transmitter shuts down during initialization</strong></td>
<td>On/Off Switch FAIL</td>
<td>An error has been detected with the OFF/ON/START switch during startup. Check the connection between the switch and the board.</td>
</tr>
<tr>
<td></td>
<td>Estop FAIL</td>
<td>An error has been detected with the Machine Stop (E-stop) switch during startup. Check the connection between the switch and the board.</td>
</tr>
<tr>
<td></td>
<td>Motion X failed</td>
<td>An error has been detected with Motion X during startup where it is not centered. Return Motion X to the center position and cycle power to the transmitter. Refer to the system drawings to determine the location of the switch.</td>
</tr>
<tr>
<td></td>
<td>Motion X dir failed</td>
<td>An error has been detected with Motion X during startup. Check the connection between the input and the board. Refer to the system drawings to determine the location of the switch.</td>
</tr>
<tr>
<td>Problem</td>
<td>Error on Display</td>
<td>Cause</td>
</tr>
<tr>
<td>----------------------------------------------</td>
<td>------------------</td>
<td>----------------------------------------------------------------------</td>
</tr>
<tr>
<td>Transmitter shuts down during initialization</td>
<td>XX failed</td>
<td>An error has been detected with Toggle XX during startup. Check the connection between the input and the board. Refer to the system drawings to determine the location of the switch.</td>
</tr>
<tr>
<td></td>
<td>Temp Error (X)</td>
<td>The transmitter temperature is out of range. Ensure that the temperature of the transmitter is between -40° and +85°C (-40° and +185°F).</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Problem</th>
<th>Possible Reason</th>
<th>Suggestion</th>
</tr>
</thead>
<tbody>
<tr>
<td>Transmitter will not turn on</td>
<td>Batteries are dead or installed backwards; battery holder is damaged</td>
<td>Replace the batteries and confirm they are installed according to the polarity marking in the battery pack. Inspect all battery pack contacts for damage. When installing the battery pack into the transmitter, confirm it is installed with the label facing out.</td>
</tr>
<tr>
<td>Transmitter is failing switch scan</td>
<td></td>
<td>Be sure all switches and motions are in the OFF position on startup. See Section 3.2 on page 17 for more information.</td>
</tr>
<tr>
<td>Transmitter Machine Stop switch is down or pressed</td>
<td></td>
<td>Be sure the Machine Stop switch is pulled up.</td>
</tr>
<tr>
<td>Transmitter will not communicate with the receiver</td>
<td>Incorrect system RF channel</td>
<td>Make sure the transmitter and receiver unit are both set to the same RF channel. See Section 4.2.2 on page 29.</td>
</tr>
<tr>
<td></td>
<td>Incorrect system access code</td>
<td>Make sure the transmitter and receiver both have the same access code. See Section 4.2.1 on page 29.</td>
</tr>
<tr>
<td>System out of range</td>
<td></td>
<td>Make sure the startup procedure is initiated within 300 feet of the receiver location. If equipped with the Signal Strength Indicator, make sure the level is greater than 0%.</td>
</tr>
<tr>
<td>The antenna on the receiver is missing, damaged, or improperly installed</td>
<td></td>
<td>Inspect the antenna on the receiver for damage and try to locate the antenna in a location that is visible when operating the equipment at all times.</td>
</tr>
</tbody>
</table>
8.1 Troubleshooting Optional Tether Operation

<table>
<thead>
<tr>
<th>Problem</th>
<th>Error on Display</th>
<th>Cause</th>
</tr>
</thead>
<tbody>
<tr>
<td>Transmitter will not turn on</td>
<td>Connecting tether cable is not installed, installed improperly, or is damaged</td>
<td>Inspect the tether cable and confirm that it is installed and secured correctly. Inspect all connectors, connector contacts and cable jacket for damage.</td>
</tr>
<tr>
<td>Transmitter is failing switch scan</td>
<td>Transmitter is failing switch scan</td>
<td>Be sure all switches and motions are in the OFF position on startup. <strong>See Section 3.2 on page 17</strong> for more information.</td>
</tr>
<tr>
<td>Transmitter Machine Stop switch is down or pressed</td>
<td>Transmitter Machine Stop switch is down or pressed</td>
<td>Be sure the Machine Stop switch is pulled up.</td>
</tr>
<tr>
<td>Transmitter will not communicate with the receiver in tether mode</td>
<td>System not in tether mode</td>
<td>Make sure the startup procedure is initiated with the tether cable attached. Ensure that all tether cable connections are secure prior to startup.</td>
</tr>
<tr>
<td></td>
<td>The tether cable or connectors are damaged</td>
<td>Inspect the tether cable and connectors for damage.</td>
</tr>
<tr>
<td></td>
<td>CAN settings are incorrect</td>
<td>Verify that CAN settings match project-specific CAN bus document.</td>
</tr>
<tr>
<td>Transmitter will not communicate with the receiver in wireless mode</td>
<td>System not in wireless mode</td>
<td>Make sure the startup procedure is initiated with the tether cable detached. Ensure that the startup procedure is initiated within 300 feet of the receiver location.</td>
</tr>
</tbody>
</table>

8.2 Assembly and Replacement Parts

If your transmitter ever needs repair, we always recommend that you have Magnetek perform the repair. If you need to refer to a parts list, refer to your transmitter’s drawing that was included in the shipment of your transmitter. Please contact Magnetek’s service department at 1.866.MAG.SERV for information regarding parts and service.
9 Declaration of Conformity

For the following equipment:

Product: XLTX/MLTX2 Series Radio Remote Control Transmitter
Multiple Listee Model No.: XLTX, MLTX2, MBT, PGT
Manufacturer’s Name: Magnetek, Inc.
Manufacturer’s Address: N49 W13650 Campbell Drive
Menomonee Falls, WI 53051 USA


The standards relevant for the evaluation of the product referenced above conformity to the directive requirements are as follows:

EN 301 489 v1.9.2:2011-09
EN 301 489-1 v2.2.0:2017-03
EN 301 489-17 v2.1.1:2009-05
EN 301 489-17 v3.2.0:2017-03
EN 300-220-2 v3.1.1:2017-02
EN 300 328 v2.1.1:2016-11
EN ISO 13849-1:2008
EN 61010-1:2010
EN 12100:2010
EN 60259:1992

The Technical Construction File is maintained at: Magnetek, Inc
N49 W13650 Campbell Drive
Menomonee Falls, WI 53051 USA

The European contact for technical documentation is:
Brian Preston
Magnetek
20 Drakes Mews
Crownhill
Milton Keynes
MK8 OER
United Kingdom


The machinery, product, assembly or sub-assembly covered by this Declaration of Conformity must not be put into service until the machinery into which it is to be incorporated has been declared in conformity with the provisions of the applicable Directive(s). This statement is only necessary where the product is to be incorporated into a machine or system (e.g. a safety component).

Signature of Authorized Person

Travis Tedesco
Engineering Development Manager
Columbus McKinnon Corporation
Bridgeville, PA USA

Date of Issuance: 23 January 2019

Peter Stipan
Director of Development
Columbus McKinnon Corporation
Menomonee Falls, WI USA